



STEP 1_

Begin the removal of your sliding door rail by prying the small black cover out of the end cap of the rail. Now use your **Torx30** screwdriver to remove the single screw holding this black end cap in place. Once removed, set aside for re-installation later.

STEP 2_

Next, with the **door fully open**, locate the multi-spline screw on the inner most end of the rail. You'll need an **XZN bit to fit the M6x16 screw**. These aren't in every tool kit so a **Torx25 screwdriver** will do the trick if you're careful not to apply too much force!



STEP 3_

There should be four more **10mm nuts** to access from the interior of the van to fully release the rail. We first need to expose them by **removing the inner wheel arch plastic trim cover**. This is held in place with a series of plastic screws and clips. The first of which are large headed plastic screws that can be undone using a **large slot headed screw driver**.

STEP 4_

To release the next five clips, take a small **Torx20 screwdriver** and carefully rotate counter-clockwise roughly quarter of a turn. You can then get a trim removal tool or screwdriver behind the head of the clip and pull it outward. This will release the clip fully and it can be removed as one from the trim.

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STEP 5_

Now you've removed the black plastic trim, all four nuts will be exposed and ready to be removed. A **10mm long reach socket** is definitely required here as they are quite deep into the body of the van. It's advised starting with the middle two so the rail is still supported.

STEP 6_

At this point, you'll need to support the rail from the outside with the **sliding door fully closed**. Either a **second person or a generous amount of masking tape** will do the trick. Undo the remaining nuts being extremely careful to not drop the nuts into the bodywork.



STEP 7_

The rail is now free and can be removed from the van. Carefully pull it away from the body **until the studs clear the holes**. Bear in mind that the roller wheels of the door are actually still in the rail so it needs to be **removed diagonally towards the rear of the van** to allow the rollers to slide freely out of the end of the rail.

STEP 8_

You're now ready to re-install your new rail **following the same steps and techniques in reverse order**. Now is a great time to give the area a clean and prepare it for the new part. Ensure all screws and nuts are tight and be sure to **test the door before fastening any trims back in place**.